



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D139-799-013

Job Sheet 172578



Part No: D139-799-013

Job Qty: 5 ea

Part Name: Cargo Door Fwd Opening (fits LH or RH)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV M IPP Rev:A 10.06.08 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05 JLM
VERIFIED BY:DD IPP REV:C AS PER DSI9567 revA 11.10.17 DD VERF:EC IPP REV:D 12.01.19 per iin rev.f
ecn 12-507 DD verf:EC IPP REV:E 12.06.14 per ecn 12-606 DD verf:EC IPP REV:F 13.02.19 PER ECN13-507
DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	3/12/18	3/12/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	5 pcs	3/12/18	3/12/18	0.00	0.00	Packaging1-1		
120	QC	5 pcs	3/12/18	3/12/18	0.00	0.00	QC4		
125	DC	5 pcs	3/12/18	3/12/18	0.00	0.00	DC		
130	Packaging	5 pcs	3/12/18	3/12/18	0.00	0.00	Packaging3-1		
140	QC21-FG	5 Ea	3/12/18	3/12/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D139-799-013 CHG006
Descriptions: 130 - Identify and pack for shipping as per PPP D139-799-013 Location: FG 019

MAR 27 2018



Cargo Door Fwd Opening (fits LH or RH)

PART NO: D139-799-013

Serial No/Batch: S051453

Revision:

Operation: Packaging

Change No: CHG008

Mfg Date: 03/14/18

Job No: 172578

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1N4007	Diode	5 Ea (1 ea)	90-Start up Operation	
AN526-632R7	Screw	10 pcs (2 ea)	90-Start up Operation	
D2585	Latch Clamp	5 Ea (1 ea)	90-Start up Operation	
D2621	Latch Plate	5 Ea (1 ea)	90-Start up Operation	
D3552-23	Door Prop	5 Ea (1 ea)	90-Start up Operation	SAC 3
D3622-1	Ball Stud	5 Ea (1 ea)	90-Start up Operation	SAC 3
D3622-3	Ball Stud	5 Ea (1 ea)	90-Start up Operation	
D4072-1	Airframe Hinge	10 Ea (2 ea)	90-Start up Operation	
D4072-3	Airframe Hinge Backing Plate	10 Ea (2 ea)	90-Start up Operation	
D4072-5	Bushing	20 Ea (4 ea)	90-Start up Operation	
D4073-1	AW139 Door Hinge	10 Ea (2 ea)	90-Start up Operation	SAC H3
D4073-3	Door Hinge Backing Plate	10 Ea (2 ea)	90-Start up Operation	
D4074-041	Striker Plate Assembly	5 Ea (1 ea)	90-Start up Operation	SAC H2
D4074-1	Bracket	5 Ea (1 ea)	90-Start up Operation	
D4074-3	Channel	5 Ea (1 ea)	90-Start up Operation	
D4074-5	Backing Plate	5 Ea (1 ea)	90-Start up Operation	
D4074-9	Blanking Plate	5 Ea (1 ea)	90-Start up Operation	
D4519-1	Relay Bracket	5 Ea (1 ea)	90-Start up Operation	
D4632-041	Striker Plate Assembly	5 Ea (1 ea)	90-Start up Operation	Rel 2
D4632-042	Striker Plate Assembly	5 Ea (1 ea)	90-Start up Operation	Rel 2
D4761-1	Shim Block	5 Ea (1 ea)	90-Start up Operation	
D5275-041	Door Latch Assembly	5 Ea (1 ea)	90-Start up Operation	
D5539-1	Bracket	5 Ea (1 ea)	90-Start up Operation	
D5539-3	Switch Bracket	5 Ea (1 ea)	90-Start up Operation	
M12883/41-19	Relay Base	5 pcs (1 ea)	90-Start up Operation	2nd Rel
M39029/92-534	Socket Contact	20 Ea (4 ea)	90-Start up Operation	
M83536/9-024M	Relay	5 Ea (1 ea)	90-Start up Operation	
MS21042L06	Nut	10 Ea (2 ea)	90-Start up Operation	
MS21042L08	Nut	40 Ea (8 ea)	90-Start up Operation	
MS21042L3	Nut	160 Ea (32 ea)	90-Start up Operation	
MS21042L5	Nut	5 Ea (1 ea)	90-Start up Operation	
MS24694-S47	Screw	20 Ea (4 ea)	90-Start up Operation	
MS24694-S51	Screw	20 Ea (4 ea)	90-Start up Operation	
MS24694-S58	Screw	20 Ea (4 ea)	90-Start up Operation	
MS27039-08-07	Screw	40 Ea (8 ea)	90-Start up Operation	
MS27039-1-10	Screw	40 Ea (8 ea)	90-Start up Operation	
MS27039-1-12	Screw	20 Ea (4 ea)	90-Start up Operation	
MS27039-1-14	Screw	10 Ea (2 ea)	90-Start up Operation	
MS27039-1-16	Screw	40 Ea (8 ea)	90-Start up Operation	
MS27039-1-17	Screw (601.1954)	5 Ea (1 ea)	90-Start up Operation	
MS27039-1-18	Screw	20 Ea (4 ea)	90-Start up Operation	
MS27039-1-22	Screw	20 Ea (4 ea)	90-Start up Operation	
NAS1149D0332J	Washer	60 Ea (12 ea)	90-Start up Operation	
NAS1149D0363J	Washer	95 Ea (19 ea)	90-Start up Operation	
NAS1149D0663J	Washer	5 Ea (1 ea)	90-Start up Operation	
NAS1149DN832J	Washer	40 Ea (8 ea)	90-Start up Operation	
NAS1149FN632P	Washer	10 Ea (2 ea)	90-Start up Operation	
NAS1515H5L	Washer	20 Ea (4 ea)	90-Start up Operation	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	1N4007	5	8	0
	AN526-632R7	10	51	0
	D2585	5	56	0
	D2621	5	2	0
	D3552-23	5	4	0
	D3622-1	5	8	0
	D3622-3	5	19	0
	D4072-1	10	2	0
	D4072-3	10	12	0
	D4072-5	20	21	0
	D4073-1	10	7	0
	D4073-3	10	17	0
	D4074-041	5	2	0
	D4074-1	5	8	0
	D4074-3	5	6	0
	D4074-5	5	4	0
	D4074-9	5	6	0
	D4519-1	5	25	0
	D4632-041	5	3	0
	D4632-042	5	2	0
	D4761-1	5	15	0
	D5275-041	5	4	0
	D5539-1	5	0	0
	D5539-3	5	0	0
	M12883/41-19	5	19	0
	M39029/92-534	20	53	0
	M83536/9-024M	5	28	0
	MS21042L06	10	178	0
	MS21042L08	40	829	0
	MS21042L3	160	3,511	0
	MS21042L5	5	961	0
	MS24694-S47	20	37	0
	MS24694-S51	20	319	0
	MS24694-S58	20	4	0
	MS27039-08-07	40	7	0
	MS27039-1-10	40	401	0
	MS27039-1-12	20	217	0
	MS27039-1-14	10	508	0
	MS27039-1-16	40	304	0
	MS27039-1-17	5	93	0
	MS27039-1-18	20	1,388	0
	MS27039-1-22	20	37	0
	NAS1149D0332J	60	3,748	0
	NAS1149D0363J	95	3,557	0
	NAS1149D0663J	5	1,842	0
	NAS1149DN832J	40	2,584	0
	NAS1149FN632P	10	93	0
	NAS1515H5L	20	86	0
Part Specifications				
Specifications could not be found.				

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001230	S046337	1N4007	Diode	fm134905	ST563	5
001230	S046331	AN526-632R7	Screw	f2073	ST329	10
001230	S046327	D2585	Latch Clamp	S038640	ST008	5
001230	F166147	D3552-23	Door Prop		ST363	1
001230	S019249	D3552-23	Door Prop	S019239	ST363	1
001230	S047213	D3552-23	Door Prop	S046609	ST363	2
001230	S020445	D3622-1	Ball Stud	S020444	ST043	4
001230	S048094	D3622-1	Ball Stud	S047430	ST043	1
001230	S046300	D3622-3	Ball Stud	F114882	ST043	5
001230	F153835	D4072-1	Airframe Hinge	S05739	ST076	3
001230	F130944	D4072-3	Airframe Hinge Backing Plate		ST072	2
001230	S046282	D4072-3	Airframe Hinge Backing Plate	f153485	ST072	8
001230	S008466	D4072-5	Bushing	f162343	ST072	4
001230	S037079	D4072-5	Bushing	S037077	ST072	12
001230	S050595	D4072-5	Bushing	S049882	ST072	4
001230	S034118	D4073-1	AW139 Door Hinge	S034117	ST073	5
001230	S046212	D4073-3	Door Hinge Backing Plate	s030833	ST073	10
001230	S025927	D4074-041	Striker Plate Assembly	s017517	Start Up Stores/Pkg-1	2
001230	S049394	D4074-041	Striker Plate Assembly	s044962	ST074	3
001230	F124355	D4074-1	Bracket		ST073	3
001230	F153509	D4074-1	Bracket		ST073	1
001230	S046191	D4074-1	Bracket	f130514	ST073	1
001230	F153506	D4074-3	Channel		ST073	5
001230	F130936	D4074-5	Backing Plate		ST077	4
001230	S046188	D4074-5	Backing Plate	s044795	ST073	1
001230	S046186	D4074-9	Blanking Plate	f153492	ST074	5
001230	S046178	D4519-1	Relay Bracket	f134662	ST100	5
001230	S018725	D4632-041	Striker Plate Assembly	S025902	ST107	3
001230	S047214	D4632-041	Striker Plate Assembly	S044770	ST107	2
001230	S000829	D4632-042	Striker Plate Assembly	S004395	ST107	1
001230	S015874	D4632-042	Striker Plate Assembly	F160714	ST107	1
001230	S047215	D4632-042	Striker Plate Assembly	S044772	ST107	3
001230	F131094	D4761-1	Shim Block		ST114	5
001230	S016704	D5275-041	Door Latch Assembly	S016701	ST150	1
001230	S047171	D5275-041	Door Latch Assembly	S046221	ST150	4
001230	S047173	D5539-1	Bracket	S044638	ST168	5
001230	S048092	D5539-3	Switch Bracket	s044733	ST168	4
001230	S004806	M12883/41-19	Relay Base		ST565	3
001230	S048093	M12883/41-19	Relay Base	F122097-1	Hawkesbury	2
001230	S003799	M39029/92-534	Socket Contact	S003799	ST566	3
001230	S046176	M39029/92-534	Socket Contact	S045415	ST556	17
001230	S046143	M83536/9-024M	Relay	s004808	ST569	5
001230	S046142	MS21042L06	Nut	s027552	ST303	10
001230	S046141	MS21042L08	Nut	s016879	ST303	40
001230	S046140	MS21042L3	Nut	s037284-1	FP001	160
001230	S046139	MS21042L5	Nut	s016880	ST303	5
001230	S046137	MS24694-S47	Screw	fm132035.0	ST284	20
001230	S046136	MS24694-S51	Screw	s004859	ST284	20
001230	S046135	MS24694-S58	Screw	s044220	ST283	20

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001230	FM132035	MS27039-08-07	Screw		ST278	4
001230	S046134	MS27039-08-07	Screw	s044221	ST278	36
001230	S046118	MS27039-1-10	Screw	s006970	ST280	40
001230	S046113	MS27039-1-12	Screw	s027544	ST280	20
001230	S046112	MS27039-1-14	Screw	f124326-4	ST280	10
001230	S046099	MS27039-1-16	Screw	s027545	ST280	40
001230	S046097	MS27039-1-17	Screw (601.1954)	fm127831-4	ST280	5
001230	S046096	MS27039-1-18	Screw	f124326	OVER006	20
001230	S046095	MS27039-1-22	Screw	f112940	ST280	20
001230	S046093	NAS1149D0332J	Washer	s020606	ST264	60
001230	S046090	NAS1149D0363J	Washer	s015269	ST263	95
001230	S046089	NAS1149D0663J	Washer	s024481	ST263	5
001230	S046085	NAS1149DN832J	Washer	fm137587-15	ST264	40
001230	FM129163	NAS1149FN632P	Washer		ST264	3
001230	S046084	NAS1149FN632P	Washer	fm137391	ST264	7
001230	S046082	NAS1515H5L	Washer	fm133316	ST260	20

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

04072-1 5051319x8
04073-1 5051958x5

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Part Number: D139-799-013

Description: CARGO DOOR HINGE[illegible]